Poster session: Wednesday 5th June 2019, 13.45 – 15.30

Poster session: Thursday 6th June 2019, 11:00 – 12:00

ICE No Poster

No

Session 1: Advances in Precision Engineering

ICE19105 P1.01 Thermal expansion control in heat assisted machining of calcium fluoride single crystals

Yan Jin Lee

Department of Mechanical Engineering, National University of Singapore, Singapore

ICE19111 P1.02 Investigations of different compliant manipulator concepts for a high-precise rotational

Philipp Gräser¹, Sebastian Linß², Lena Zentner², René Theska¹

Technische Universität Ilmenau, Department of Mechanical Engineering

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ICE19113 P1.03 On the development and qualification of multiaxial designs of nanofabrication machines with ultra precision tool rotations

Ralf Schienbein¹, Florian Fern², René Theska¹, Roland Füßl²

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Universität Ilmenau, Germany

ICE19114 P1.04 Simulation analysis of the effect of tool geometry in diamond turning of KDP crystal

S.Zhang, W.J.Zong

Center for Precision Engineering, Harbin Institute of Technology, Harbin, China

ICE19130 P1.05 From nanometric to meso-scale characterisation of friction using nanoindentation

Ervin Kamenar¹, Marko Perčić¹, Saša Zelenika¹

¹University of Rijeka, Faculty of Engineering & Centre for Micro- and Nanosciences and Technologies, Croatia

ICE19168 P1.06 Effect of Cutting Edge Radius of Diamond Tool on Micro Cutting of Single Crystalline Silicon

Shoichiro Sekiya¹, Takayuki Kitajima¹, Akinori Yui¹

¹National Defense Academy, Hashirimizu, Yokosuka, Kanagawa, Japan

Calibration method of hybrid machining process in the green ceramic combining micro-ICE19182 P1.07 milling and laser machining

> Anthonin Demarbaix¹, Edouard Rivière-Lorphèvre¹, François Ducobu¹, Adrien Dolimont¹, Fabrice Petit², Enrique Juste²

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ICE19190 P1.08 Development of handling - and alignment tools for flexible substrates

Matthias Mohaupt¹, Gerd Harnisch¹, Christoph Damm¹, Uta Schmidt¹, Thomas Bolz¹

¹Fraunhofer Institute for Applied Optics and Precision Engineering

ICE19202 P1.09 Development of a manual multi-axes workpiece adjustment system for ultra-precision diamond machining

Hiroo Shizuka ¹, Kai Rickens ², Oltmann Riemer ², Don A. Lucca ³

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ICE19227 P1.10 Flexure mechanism with increased dynamic performance by overconstraining using viscoelastic material

Sven klein Avink¹, Marijn Nijenhuis¹, Wilma Dierkes², Jacques Noordermeer², Dannis Brouwer¹

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ICE19228 P1.11 Mechanical properties of an adjustable weighing cell prototype

Maximilian Darnieder¹, Markus Pabst², Thomas Fröhlich², Lena Zentner³, René Theska¹

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ICE19229 P1.12 A hybrid laser ablation and chemical etching process for manufacturing nature-inspired anisotropic superhydrophobic structures

Yukui Cai¹, Xichun Luo^{1*}, Zongwei Xu², King Hang Aaron Lau³, Fei Ding¹, Yi Qin¹

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³WestCHEM/Department of Pure & Applied Chemistry, University of Strathclyde, UK

ICE19264 P1.13 Improvement of the surface roughness on the friction stir burnishing

Yoshimasa Takada¹, Hiroyuki Sasahara²

¹NIKKISO CO., LTD., Japan

²Tokyo University of Agriculture and Technology, Japan

ICE19265 P1.14 Micro product and process fingerprints for zero-defect net shape micromanufacturing

Guido Tosello¹, Mert Gulcur², Ben Whiteside², Phil Coates², Antonio Luca³, Pablo Vinícius de Sousa Lia Fook³, Oltmann Riemer³, Igor Danilov⁴, Matin Yahyavi Zanjani⁴, Matthias Hackert-Oschätzchen⁴, Andreas Schubert⁴, Federico Baruffi¹, Soufian Ben Achour¹, Matteo Calaon¹, Chris Valentin Nielsen¹, Giuliano Bissacco¹, Emanuele Cannella^{1,5}, Anette Rasmussen⁵, Mattia Bellotti⁶, Krishna Saxena⁶, Jun Qian6, Dominiek Reynaerts⁶, Teguh Santoso⁷, Wahyudin Syam⁷, Richard Leach⁷, Sandeep Kuria Kose⁸, Paolo Parenti⁸, Massimiliano Annoni⁸, Yukui Cai⁹, Xichun Luo9, Yi Qin⁹, Henning Zeidler^{10,11}

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ICE19284 P1.15 Fabrication of nano-and micro-structured surface using spatial beat of evanescent wave interference lithography

Shuzo Masui¹, Masaki, Michihata², Kiyoshi Takamasu¹, Satoru Takahashi²

¹Department of Precision Engineering, The University of Tokyo

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ICE19289 P1.16 Nanostructured ZnO thin film based CO2 sensor by RF sputtering technique

Anuroop Shrivastava¹, Ganesh Kumar Mani², Kazuyoshi Tsuchiya^{2,3}

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ICE19292 P1.17 Development and evaluation of the novel FAB gun

Ryo Morisaki^{1,}, Yuuki Hirai¹, Junpei Sakurai¹, Mizue Mizoshiri², Chiemi Oka¹, Takami Hirai³, Tomonori Takahashi³, Hiroyuki Tsuji³, Seiichi Hata¹

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ICE19293 P1.18 Large size seamless nano patterned molder using direct laser writing

Geehong Kim¹, Soongeun Kwon¹, Hyungjun Lim¹, Keebong Choi¹, and Jaejong Lee¹
¹Korea Institute of Machinery and Materials, Daejeon, Republic of Korea

ICE19314 P1.19 Fabrication of functionalised surfaces on Gum metal (Ti-30Nb) using micromachining

Sara Hawi¹, Andrew Dickins¹, Goncalo Rodrigues Pardal¹, Claudiu Giusca¹, Oliver Pearce², Saurav Goel¹

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ICE19335 P1.20 Thermal errors of a 5- axis CNC milling centre equipped with different spindle units Otakar Horejš¹, Martin Mareš¹, Jan Hornych¹

¹Czech Technical University in Prague, Faculty of Mechanical Engineering, Department of Production Machines and Equipment, Prague, Czech Republic

ICE19360 P1.21 Geometrical shape assessment of additively manufactured features by continuous liquid interface production vat photopolymerization method

A. Davoudinejad^a, A. K. Jessen^{a,b}, S. D. Farahani^b, N. Franke^c, D. B. Pedersen^a, G. Tosello^a ^aDepartment of Mechanical Engineering, Technical University of Denmark, Lyngby, Denmark ^bDanfoss Cooling section, Kolding, Denmark ^cDanfoss, Nordborgvej, Nordborg, Denmark

ICE19361 P1.22 Direct fabrication of microstructured surfaces by additive manufacturing

A. Davoudinejad^a, D.B Pedersen^a, G. Tosello^a

 a Department of Mechanical Engineering, Technical University of Denmark, Lyngby, Denmark

ICE19362 P1.23 Simulation of thin features machining by micro end-milling using finite element modelling

Ali Davoudinejad, Dongya Li, Yang Zhang, Guido Tosello

Department of Mechanical Engineering, Technical University of Denmark, Lyngby, Denmark

ICE19283 P1.24 Acoustic finite element analysis and fabrication of an ultrasonic waveguide for cooling

Hyunse Kim, Euisu Lim, Yanglae Lee, Jong-Kweon Park

Korea Institute of Machinery and Materials, Daejeon, Republic of Korea

ICE19204 P1.25 Micro-cutting of a MMC-composite for enhanced injection moulds

E. Uhlmann^{1, 2}, M. Polte^{1,2}, C. Hein¹, J. Polte¹, C. Jahnke¹¹ Fraunhofer Institute for Production Systems and Design Technology IPK, Germany

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ICE19296 P1.26 Development of an adaptive toolpath planning strategy for diamond face turning of freeform surfaces

Wenbin Zhong, Zhen Tong, Wanqun Chen, Xiangqian Jiang
EPSRC Future Metrology Hub, Centre for Precision Technologies, University of Huddersfield,
UK

ICE19345 P1.27 Micromechanical analysis of influence of particle volume fraction on mechanical behaviour of Al-Li/B4C metal matrix composites

Chetan S. Patil¹, Dineshsingh G. Thakur²

ICE19350 P1.28 Reflective Optics developments at Thales SESO

Luca PEVERINI¹, Monique IDE¹, Christian du Jeu¹

¹THALES SESO SAS, 530 Rue Frederic Joliot — CS 30504 - 13593 Aix en Provence-France

Session 2: Measuring Instruments

ICE19106 P2.01 Acoustic frequency measurement of an ultrasonic actuator designed for the use in a vibration-assisted air bearing spindle for micro machining

Sebastian Greco¹, Andreas Lange¹, Benjamin Kirsch¹, Jan C. Aurich¹

¹Technische Universität Kaiserslautern; Institute for Manufacturing Technology and Production Systems

ICE19123 P2.02 Temperature control for an ultra-precision high speed spindle

Byron Knapp, Dave Arneson, Dan Oss

Professional Instruments Company, Hopkins, Minnesota, USA

ICE19126 P2.03 Study on the protection performance of a grinding wheel safety guard made of polycarbonate plate

Takuya Fukui¹, Akinori Yui¹, Takayuki Kitajima¹

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ICE19141 P2.04 Measurement concept for the correction of beam misalignment of a Pseudo-Abbe comparator for diameter and form calibrations

Christian Hesse¹, Otto Jusko¹

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ICE19151 P2.05 Thermal error characteristic analysis for a large precision EDM machine tool due to environmental temperature

Zhaoxi Zhao^{1, 2}, Zhenlong Wang ^{1, 2}, Yukui Wang^{1, 2}, Jianyong Liu³

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ICE19173 P2.06 Thermal characterization and modelling of a gantry-type machine tool linear axis

Philip Blaser¹, Christian Hauschel¹, Roman Rüttimann¹, Pablo Hernández-Becerro², Josef Mayr², Konrad Wegener¹

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ICE19177 P2.07 Development of multi-functional machine tool capable of micro pattern processing

Sungcheul Lee¹, Seung-Kook Ro¹, Soo-Hun Lee², Jong-Kweon Park¹

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ICE19189 P2.08 Measuring setup for the investigation of the reproducibility of tool changing interfaces for high-precision devices

Florian Weigert¹, Roman Hebenstreit¹, René Theska¹

¹Technische Universität Ilmenau, Department of Mechanical Engineering, Institute for Design and Precision Engineering, Precision Engineering Group

ICE19211 P2.09 Geometrical error identification of a 3-axis machine tool with the laser tracker outside of the machine

Pablo Pérez ¹, José Antonio Albajez ¹, Jorge Santolaria ¹, Sergio Aguado ²

¹Department of Design and Manufacturing Engineering, University of Zaragoza, Zaragoza, Spain

ICE19216 P2.10 High-speed, roll to roll coherence scanning interferometry in a laser texturing process

C. Bermudez, P. Martínez, C. Cadevall, R. Artigas Sensofar Tech SL, Barcelona, Spain

ICE19238 P2.11 A novel weighing cell for KRISS kibble balance Kyung-Taek Yoon¹, Hyun-Ho Lim¹, Sung-Hoon Kang¹, Dongmin Kim², Young-Man Choi¹

¹Department of Mechanical Engineering, Ajou University, Republic of Korea

²Center for Mechanical Metrology, Korea Research Institute of Standards and Science(KRISS), Republic of Korea

ICE19242 P2.12 Design optimization for static and dynamic characteristics of linear motion stages

Gyungho Khim¹, Hyun-Soo Kim¹, Jeong Seok Oh¹, Chun-Hong Park¹

¹Korea Institute of Machinery and Materials

ICE19291 P2.13 On-machine optical surface topography measurement sensor based on focus variation

Subbareddy Darukumalli ^{1,2}, Teguh Santoso ¹, Wahyudin P. Syam¹, Franz Helmli² and Richard Leach¹

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ICE19341 P2.14 Accuracy evaluation of an optical 3D profiler integrated on a machine tool adapted for laser micro-processing

 ${\it Gorka~Kortaberria}^1, {\it Bruno~Santamaria}^1, {\it Jon~Etxarri}^1, {\it Eneko~Gomez-Acedo}^1, {\it Jon~Lambarri}^1 \\ {\it IK4-Tekniker}$

ICE19352 P2.15 Machine tool health verification

James Moore¹, Andrew Mantle², Jon Stammers¹,

¹The University of Sheffield Advanced Manufacturing Research Centre with Boeing

²Rolls-Royce plc.

²Department of Mechanical Engineering, Suwon, South Korea

²Centro Universitario de la Defensa, Zaragoza, Spain

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ICE19357 P2.16 A study on the feasibility of in-process compensation of cutting force induced errors using axes motors absorbed current

Alessandro Checchi¹, Giuseppe Dalla Costa¹, Christian Haastrup Merrild², Giuliano Bissacco¹, Hans Nørgaard Hansen¹

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ICE19364 P2.17 Advanced synchrotron diffractometer

Gheorghe Olea, Norman Huber, Wolfgang Schulein HUBER Diffraction and Positioning GmbH & Co.KG

ICE19108 P2.18 Geometry error precise measurement based rotation accuracy prediction method for hydrostatic rotary table

Jun Zha^{1,2}, Hangcheng Zhang¹, Yipeng Li¹, Yaolong Chen^{1,3}, Kejia Liu^{1,2}

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ICE19201 P2.19 Test bench for characterization of high precision hydrostatic bearings

Harkaitz Urreta¹*, Ibai Berrotaran¹, Luis Norberto Lopez de Lacalle²

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ICE19338 P2.20 Volumetric error assessment of dual head machines through a shearing technique

Aitor Olarra¹, Mikel Zubieta², Gorka Kortaberria¹

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ICE19340 P2.21 Temperature control of an ultra-precision machine

Aitor Olarra¹, Eneko Gomez-Acedo¹, Itzal del Hoyo¹, Susana López¹, Tomás Morlanes²

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²Fagor Aotek

ICE19353 P2.22 Micro-milling stability indicator by pseudo-inverse of time series

Shashwat Kushwaha¹, Benjamin Gorissen¹, Jun Qian¹, Dominiek Reynaerts¹
Micro-& Precision Engineering group, Department of Mechanical Engineering, KU Leuven,
Belgium

ICE19156 P2.23 Phase detection type SPR (PD-SPR) sensor for thin film's thickness and optical constants

Qinggang Liu¹, Yaopu Lang¹, Haojie Song¹ and Chong Yue¹

¹State Key Laboratory of Precision Measurement Technology and Instruments, Tianjin University, China

ICE19329 P2.24 In-situ axis error detection module

 ${\sf Thomas}\ {\sf Furness}^{1*}, {\sf Simon}\ {\sf Fletcher}^1, {\sf Andrew}\ {\sf Longstaff}^1, {\sf Andrew}\ {\sf Bell}^1, {\sf Steve}\ {\sf Mcvey}^2$

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ICE19306 P2.25 Improvement of laser microphone using self-coupling effect for spherical sound wave detection

Daisuke Mizushima, Norio Tsuda, Jun Yamada Aichi Institute of Technology

Session 3: Additive Manufacturing & Replication

ICE19142 P3.01 Optimization of a self- peeling vat for precision vat photopolymerization setups

Macarena M. Ribó¹, Anna H. Danielak¹, Jakob S. Nielsen¹, Aminul Islam^{1,2}, David B. Pedersen¹

Department of Mechanical Engineering, Technical University of Denmark

Centre for Acoustic-Mechanical Micro Systems (CAMM), Technical University of Denmark

ICE19183 P3.02 Process and product fingerprint concept for microinjection moulding of thermoplastic microneedle arrays

Mert Gulcur¹, Ben Whiteside¹, Pablo Fook², Kai Rickens², Oltmann Riemer²

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ICE19230 P3.03 Multi- material additive manufacturing of steels using laser powder bed fusion

Venkata Karthik Nadimpalli¹, Thomas Dahmen¹, Emilie Hørdum Valente¹, Sankhya Mohanty¹, David Bue Pedersen¹

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ICE19318 P3.04 Influence of atmosphere on microstructure and nitrogen content in AISI 316L fabricated by I aser-based powder bed fusion

Emilie Hørdum Valente¹, Venkata Karthik Nadimpalli¹, Sebastian Aagaard Andersen¹, David Bue Pedersen¹, Thomas L. Christiansen¹, Marcel A. J. Somers¹

**Technical University of Denmark, Department of Mechanical Engineering, Lyngby, Denmark

ICE19334 P3.05 Quality assurance of reference specimens manufactured by continuous liquid interface production using coordinate metrology

M. Kain^a, A. Davoudinejad^a, D. Quagliotti^a, J. S. Nielsen^a, K. Liltorp^a, D. B. Pedersen^a, S. D. Farahani^b, N. Franke^c and G. Tosello^a

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ICE19343 P3.06 A critique of solutions and research to the challenges of adopting metallic additive-layer manufacture in full-scale production

Robert Bush¹, Farid Dailami¹
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ICE19107 P3.07 Micro-blasting of 316L tubular lattice manufactured by laser powder bed fusion

Jiong Zhang

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ICE19101 P3.08 Structured 3D elastomeric composites with hybrid functionalities via 3D printing

Yu Liu¹, Jiawen Xu¹, Erwei Shang¹, Yanqiu Chen¹, Zhenyu Wang¹, Qiang Zhang¹, Jun Ren¹
¹School of Mechanical Engineering, Jiangnan University, Wuxi, China

Session 4: Metrology

ICE19116 P4.01 Development of the trilateration optical comb tracking system adopting ball lenses as references and targets

Shusei Masuda¹, Tomohiko Takamura¹, Winarno Agustinus², Hirokazu Matsumoto¹, Satoru Takahashi¹, Kiyoshi Takamasu¹

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ICE19122 P4.02 Metrological traceability of an ultra-accurate CMM XENOS

Michael Neugebauer¹, Matthias Franke¹, Daniel Heißelmann¹, Karin Kniel¹, Ralf Bernhardt², Klaus Bendzulla²

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ICE19129 P4.03 Design of the new dual-mode torque standard machine using the kilogram redefinition principle

MyeongHyeon Kim ¹, In-Mook Choi ¹

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ICE19160 P4.04 Effect of grinding wheel-workpiece interactions in fine grinding on material removal of silicon based on molecular dynamics analysis

H. Tanaka, S. Shimada

Osaka Electro-Communication University, Japan

ICE19184 P4.05 Surface integrity investigation of ground ceramic workpieces for biomedical Applications

Pablo Fook¹, Oltmann Riemer¹, Bernhard Karpuschewski¹

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ICE19191 P4.06 Temperature effects in X-ray computed tomography

Marko Katic¹, Gorana Barsic¹, Danijel Sestan¹, Nenad Ferdelji¹

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ICE19212 P4.07 Surface extraction procedures based on gradient algorithm for X-ray computed tomography measurement of multi-material parts

S. Ontiveros¹, R. Jiménez-Pacheco², J.A. Yagüe-Fabra³,

F. Zanini⁴, S. Carmignato⁴

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ICE19213 P4.08 Thermal expansion coefficient analysis by Fabry-Pérot interferometer

Hung-Ta Shih¹, Yung-Cheng Wang², Pi-Cheng Tung¹, Lih-Horng Shyu³, Chung-Ping Chang⁴, Jhe-Sian Li²

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²Department of Mechanical Engineering, National Yunlin University of Science and Technology, Taiwan

³Department of Electro-Optical Engineering, National Formosa University, Taiwan

⁴Department of Mechanical and Energy Engineering, National Chiayi University, Taiwan

ICE19240 P4.09 Long range wire based yaw and straightness measuring system for a 50 m bench

Anke Bossen¹, Marc Trösch¹, Alain Küng¹, Felix Meli¹ Federal Institute of Metrology METAS, Switzerland

ICE19244 P4.10 Customized design of artefacts for additive manufacturing

Saint-Clair T. Toguem¹, Charyar Mehdi-Souzani¹, Nabil Anwer¹, Hichem Nouira²

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ICE19254 P4.11 Dual low coherence scanning interferometer for rapidly measuring large step

Hyo Mi Park¹, Ki-Nam Joo¹

¹Department of Photonic Engineering, Chosun University, Republic of Korea

ICE19258 P4.12 A comparison of non-linearity correction algorithms in optical interferometry

Angus Bridges^{1,2}, Andrew Yacoot¹, Thomas Kissinger², Ralph P. Tatam²

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ICE19263 P4.13 First measurements of onset of tip flight for micro-probes with diamond and Silicon tips for fast roughness measurements

Heinrich Behle¹, Jannick Langfahl-Klabes¹, Jürgen Kirchhoff¹, Uwe Brand¹, Michael Fahrbach^{2,3}, Erwin Peiner^{2,3} and Michael Drexel⁴

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ICE19267 P4.14 Measurement of mechanical characteristics using micro devices with force sensing

Tohru Sasaki¹, Yudai Fujiwara², Kaoru Tachikawa³, Takuya Wakashima³,

Kenji Terabayashi¹, Mitsuru Jindai¹, Kuniaki Dohda⁴

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Education, University of Toyama

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University

ICE19271 P4.15 Geometry of X-ray computed tomography systems: a sensitivity analysis of detector angular misalignments on dimensional measurements

E. Sbettega¹, F. Zanini¹, S. Carmignato¹

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ICE19272 P4.16 X-ray computed tomography for dimensional measurements of threaded parts

F. Zanini¹, S. Carmignato¹

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ICE19273 P4.17 Accuracy of fiber length measurements using X-ray computed tomography for the analysis of composite materials

F. Zanini¹, S. Carmignato¹

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ICE19274 P4.18 Scanning characterization of polymer coating layers using contact resonance with piezoresistive microprobes

Michael Fahrbach^{1,2}, Sebastian Backes³, Brunero Cappella³ and Erwin Peiner^{1,2}

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ICE19275 P4.19 Development of an in-situ inspection system for additive manufacturing based on phase measurement profilometry

Yue Liu¹, Zonghua Zhang³, Liam Blunt¹, Grant Saunby², Jason Dawes²,

Ben Blackham², Hussein Abdul Rahman⁴, Chris Smith⁵, Feng Gao¹, Xiangqian Jiang¹

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³School of Mechanical Engineering, Hebei University of Technology, Tianjin, China

ICE19281 P4.20 NPL Areal Standard: a multi-function calibration artefact for surface topography measuring instruments

Lakshmi P Nimishakavi¹, Christopher W Jones¹, Claudiu L Giusca2

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ICE19282 P4.21 Design and manufacture of components for the development of superconducting gravity gradiometer

In-Mook Choi¹, In-Seon Kim¹, Gracia Kim¹, Myeong-Hyeon Kim¹, Jinseok Jang¹
**Korea Research Institute of Standards and Science

ICE19321 P4.22 Gear measurements using optical point autofocus profiling

Hamid Hadian¹, Samanta Piano¹, Xiaobing Feng², Richard Leach¹

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ICE19347 P4.23 Tapping AFM measurements artefacts in the acquisition of high-aspect-ratio rectangular nanostructures using dedicated sharp tips

Dario Loaldi¹, Danilo Quagliotti¹, Matteo Calaon¹, Ilja Czolkos², Alicia Johansson², Theodor Nielsen², Jørgen Garnæs³ and Guido Tosello¹

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ICE19358 P4.24 An integrated framework of reference for the qualification of personnel in coordinate metrol

Enrico Savio¹, Marco Menoncin¹, Michael Marxer², Nabil Anwer³, Tino Hausotte⁴, Paul Bills⁵, Liam Blunt⁵

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ICE19207 P4.25 In-process portable photogrammetry using

optical targets for large scale industrial metrology

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ICE19259 P4.26 Analysis and comparison of projector calibration methods to reduce the uncertainty propaga of camera calibration on a camera-projector measuring system

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ICE19136 P4.27 The effects of x-ray computed tomography filament degradation on extracted areal surface texture data

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ICE19298 P4.28 The challenges in edge detection and porosity analysis for dissimilar materials additive manufactured components

Ahmed Tawfik¹, Radu Racasan¹, Desi Bacheva², Liam Blunt¹, Paul Bills¹

ICE19269 P4.29 Use the computed tomography for the automatic tool correction of the mould injection proce

Katharina Richter¹, Martin Peterek¹, Robert H. Schmitt¹

Session 5: Mechanical Manufacturing Processes

ICE19102 P5.01 Proposal of fixed abrasive wire tool for thin wires considering mirror cutting

Yasuyuki Kamimura¹, Kensuke Tsuchiya¹

ICE19103 P5.02 Development of a new drilling tool for machining of CFRP-metal-composites

K. Dröder¹, H.-W. Hoffmeister¹, M. Albergt¹

ICE19115 P5.03 Monitoring of cutting state in micro milling of lithium niobate

Kenji Shimana¹, Tetsuya Oshige¹, Shinichi Yoshimitsu¹, Yuya Kobaru¹, Eiji Kondo²

ICE19118 P5.04 Effect of grain wear on material removal behaviour of sapphire in ultra-precision grinding

Xingshi Gu¹, Qingliang Zhao¹, Bing Guo¹

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ICE19120 P5.05 Custom made electroless plated dicing blades for micro machining operations

Peter A. Arrabiyeh¹, Marius Heintz¹, Benjamin Kirsch¹, Jan C. Aurich¹

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ICE19132 P5.06 On-machine profile measurement of a large-scale mandrel in ultra-precision turning

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ICE19135 P5.07 Automated workpiece setting operation and its errors compensation on an ultraprecision

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ICE19144 P5.08 Investigation on optimum abrasive size of cBN electroplated end-mill for CFRP machining

Tatsuya Furuki¹, Shinnosuke Yamashita¹, Toshiki Hirogaki², Eiichi Aoyama², Ruriko Kometani², Kiyofumi Inaba³, Kazuna Fujiwara³

ICE19152 P5.09 Polishing characteristics of sapphire wafers using high rotation small-diameter tool

Tetsuro Onozawa, Kenichiro Yoshitomi, Yoshinori Shimada, Atsunobu Une National Defense Academy, Japan

ICE19153 P5.10 Neural network based ensemble model for optimization of cutting fluid supplication in milling process

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ICE19176 P5.11 Study on surface finishing strategy of ultrahard nanotwinned diamond

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ICE19178 P5.12 Effect of thermal conductivity on the achievable flow length of micro injection moulded parts

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ICE19179 P5.13 Influence of the metal working fluid quantity on process results when micro milling cptitanium with 50 μm diameter micro end mills

Sonja Kieren-Ehses¹, Martin Bohley¹, Benjamin Kirsch¹, Jan C. Aurich¹

ICE19195 P5.14 Influence of the alloy composition on acoustic emission signals in discontinuous micro cutting of steel

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ICE19200 P5.15 Formation mechanism of grain boundary steps in cutting of NiTi alloy

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ICE19206 P5.16 Study of surface integrity in ultrasonic elliptical vibration assisted cutting of Ti-6Al-4V titanium alloy

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ICE19217 P5.17 Sub-divisional error of optical encoder and its influence upon surface topography in ultraprecision diamond turning

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ICE19218 P5.18 Correction grinding of a wafer profile using freezing pin chuck

Kenichiro Yoshitomi, Atsunobu Une National Defense Academy, Japan

ICE19234 P5.19 Constrained motion control of a 5-axis manipulator for the finishing application

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ICE19246 P5.20 Finite element analysis of force-displacement curves with different self-piercing riveting joint configurations

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ICE19247 P5.21 Numerical study of deformation behaviour during self-pierce riveting process

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ICE19250 P5.22 Development of sequential processing combining cutting and forming

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ICE19255 P5.23 Improvement of surface roughness by oblique cutting in diamond turning

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ICE19268 P5.24 Wettability and liquid flow control in microfluidic channels by vibration assisted micro milling

Lu Zheng¹, Wanqun Chen^{2, 3}, Dehong Huo¹, John Hedley¹

ICE19299 P5.25 Fabrication of the randomized micro pyramid pattern based on v-groove using normally distributed depth of cut in ultra-precision planing process

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ICE19301 P5.26 Investigation on residual stress of high chromium alloy in mechanical process based on molecular dynamics

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ICE19304 P5.27 Double-sided lapping of thin copper substrate by textured fixed-abrasive pad

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ICE19305 P5.28 Study on high precision measurement of chemical mechanical polishing removal rate of YAG crystal

Zhang Zili¹, Jin Zhuji¹, Kang Renke¹, Zhu Xianglong¹, Han Xiaolong¹, Mu Qing¹

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ICE19317 P5.29 Investigation on surface/subsurface damage mechanism in yttrium aluminum garnet crystal lapping and polishing

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ICE19328 P5.30 Using the confined etchant layer technique to process the 3d micro-structures by adjusting the voltage

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ICE19349 P5.31 Twin-wire electrical discharge grinding for shaping tapered micro rods

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ICE19356 P5.32 Thermal characterization of a micro polishing machine and effect on path strategy compensation

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ICE19359 P5.33 An investigation of factors affecting surface generation in ultrasonic vibration assisted diamond cutting of hard-brittle materials

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ICE19163 P5.34 Study on the workpiece temperature in the side milling of CFRP

Takayuki Kitajima, Kimiko Hanamoto and Akinori Yui Department of Mechanical Systems Engineering, National Defense Academy, Japan

ICE19192 P5.35 Continuous conductive electrical discharge machining for ultra-high aspect ratio holes

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ICE19236 P5.36 Machined surface improvement of CFRP routing process using cryogenic cooling method

Tae-Gon Kim¹, Kangwoo Shin¹, Hyo-Young Kim¹, Seok-Woo Lee¹, Gyuho Kim², Byung-Kwon Min²

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ICE19170 P5.37 Tool wear characteristic in micro taper end milling of pre-hardened steel

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ICE19148 P5.38 Ultra-precision-milling of silicon by means of single crystal diamond tools

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ICE19196 P5.39 Manufacturing of graphite electrodes with high geometrical requirements

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ICE19199 P5.40 Cutting force prediction in micro-milling considering the cutting edge micro-geometry

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ICE19221 P5.41 Influence of tool neck length on tool deflections during micromilling of an ultrafine grained

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ICE19248 P5.42 Modification of flute geometry for enhanced tool life in gun drilling of Inconel 718

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ICE19121 P5.43 Analysis of rotary friction welding parameters between the electrolytic copper and the CuCrZr alloy to guarantee electrical conductivity

Wagner de Campos Sabor¹; Francisco Yastami Nakamoto²; Givanildo Alves dos Santos³; Carlos Frajuca⁴ Vinicius Torres dos Santos⁵; Marcio Rodrigues⁶, Breno Nishida⁷, Mariana Hernandes⁸

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Session 6: Non-Mechanical Manufacturing Processes

ICE19188 P6.01 A preliminary study on a machine learning robot polishing cell

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ICE19194 P6.02 Molecular modification of surface to control its wettability with high stability

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ICE19197 P6.03 Thermal effect on surface shape in atmospheric plasma processing

Peng Ji¹, Huiliang Jin², Xing Su¹, Duo Li¹, Yutao Liu¹ and Bo Wang¹

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ICE19285 P6.04 Influence of water temperature and existence of hydroxyl group on the strength of injection molded direct joining samples

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ICE19324 P6.05 Investigation on flatness in electrochemical mechanical polishing by polishing pad with

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ICE19333 P6.06 Revamp of a conventional start hole EDM-Machine to a near dry EDM-Machine for the manufacturing of holes in a dental alloys CoCrMo

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ICE19300 P6.07 Chemical reaction mechanism of Cu surface in aqueous H2O2: MD simulations using ReaxFF reactive force field

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ICE19138 P6.08 Die- sinking EDM of a SiC- boride-composite

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ICE19346 P6.09 Electroconsolidation of nanocomposite material for gasturbine blades

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Session 7: Traceability

ICE19363 P7.01 The influence of assembly on stem taper texture and measurement uncertainty

Karl Dransfield¹, Radu Racasan¹, James Williamson¹, Liam Blunt¹, Paul Bills¹

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Session 8: Mechatronics

ICE19109 P8.01 Adaptive tracking control of dual position loops drive using active-disturbance-rejection

Baozhu Xue¹, Chengyong Zhang¹, Longfei Zhang¹, Miannuo Chen¹, Yaolong Chen¹

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ICE19154 P8.02 Cyber-physical system for real-time estimation of friction characteristics of machine tool feed drives

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ICE19157 P8.03 Pose optimization of robot machining system for improving position accuracy

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ICE19159 P8.04 Fundamental investigation of influence of air compressibility on displacement control performances of aerostatic bearings

Yohichi Nakao¹, Daiki Fukui¹, Satsuki Yamazaki¹, Junpei Kusuyama¹, Dmytro Fedorynenko¹
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ICE19164 P8.05 Error compensation strategies for productivity improvement in ultra-precision cutting Berend Denkena¹, Benjamin Bergmann¹, Per Schreiber¹

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ICE19172 P8.06 Control of dynamic compliance at cutting point of small and long end mill aiming suppression of chatter by hybrid spindle system with rolling and active electromagnetic .

Eiji Kondon¹, Ryouta Fukudome¹, Mitsunari Oda², Noriyoshi Kumazawa¹

ICE19187 P8.07 2D positioning control strategy for a nanopositioning stage

L.C. Díaz-Pérez¹, M. Torralba², J.A. Albajez¹, J.A. Yagüe-Fabra¹

ICE19214 P8.08 Control concept to minimize the settling time for positioning of a 3-dof inchworm with piezoelectric elements

Akihiro Torii¹, Yushi Takaki¹, Suguru Mototani¹, Kae Doki¹

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ICE19223 P8.09 Enhancement of dynamic stiffness of fast tool servo by acceleration feedback

Fei Ding¹, Xichun Luo¹, Yukui Cai¹

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ICE19239 P8.10 Modified matrix method for modelling of multi degree-of-freedom flexure stage Hyun-Ho

Lim, Kyung-Taek Yoon, Sung-hoon Kang, Young-Man Choi

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ICE19261 P8.11 Analytical model of the force between a rectangular coil and a cuboidal permanent magnet

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ICE19313 P8.12 Analysis of the motion mechanism for aero-engine horizontal assembly

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Dalian University of Technology, Dalian China

ICE19320 P8.13 Accuracy enhancement by thermal error minimisation of a turning-milling centre in regard to its multi-functionality

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ICE19323 P8.14 A method for sensor placement for high-precision position control of mechanical structures

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ICE19330 P8.15 In-situ ablation monitoring device for micro-print patterns on a thin and transparent

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ICE19119 P8.16 Performance-oriented date driven controller tuning for smooth and precise tray indexing

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ICE19158 P8.17 Design and control of a VCM actuator for an active vibration isolation system

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ICE19280 P8.18 Position control solution along 3 degrees of freedom and with easy implementation for laboratory and workshop

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ICE19169 P8.19 A kalman-filtering based iterative learning control algorithm

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ICE19278 P8.20 Assessment of moving stage performances used in scientific instrumentation

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